



SENS4ICE

SENSORS AND CERTIFIABLE HYBRID ARCHITECTURES
FOR SAFER AVIATION IN ICING ENVIRONMENT

Fiber Bragg Grating Sensors ice detection **FINAL DISSEMINATION EVENT OF SENS4ICE PROJECT**

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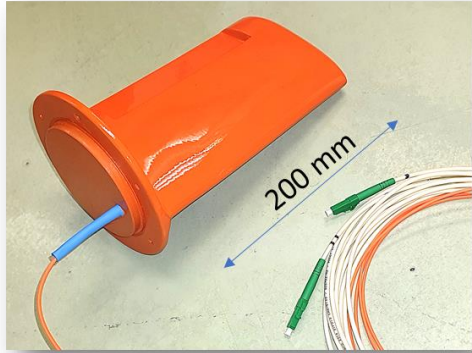
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Introduction and Physical Principles



Fiber Optic Detector, FOD, different packaging

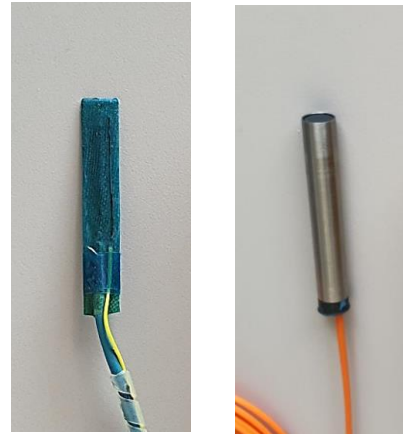
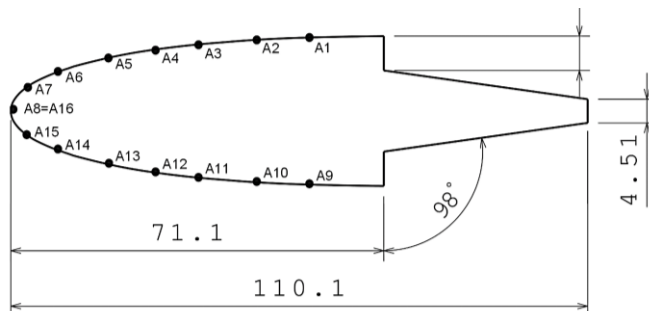


FOD FT



FOD IWT

ICE/no ICE, LWC, ACC-rate,
App C/O



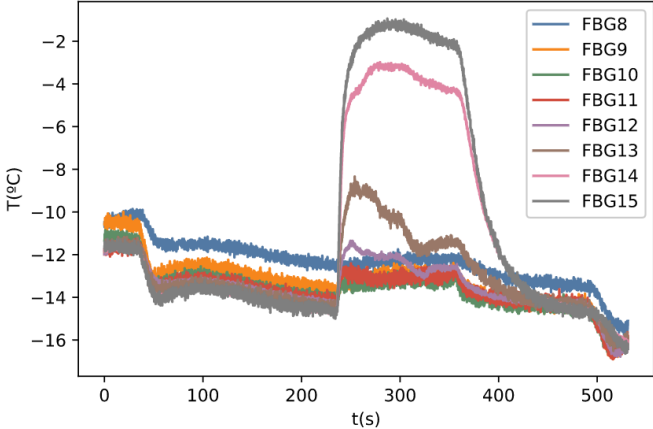
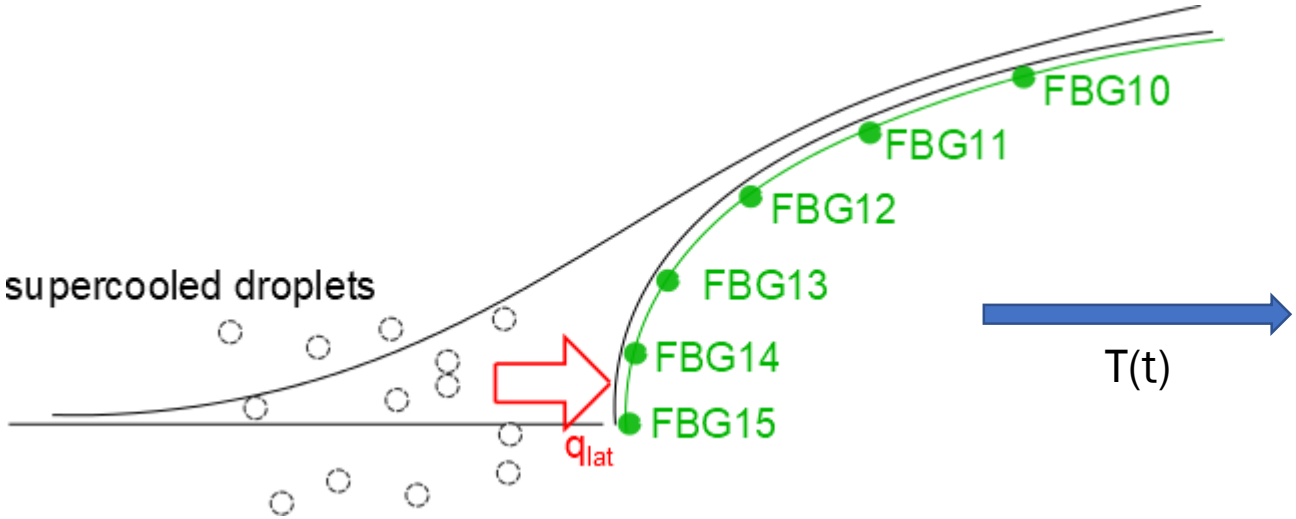
Point sensors

ICE/no ICE, LWC,
ACC- rate

- FOD is a **latent heat transfer sensor**
- Latent energy causes an abrupt temperature rise
- An optic fiber placed in the probe measures the temperature distribution along the chord
- The temperature measurement is made by **Fiber Bragg Gratings**
- Depending on the icing cloud conditions, the abruptness of the signal and the number of gratings that detect ice would change

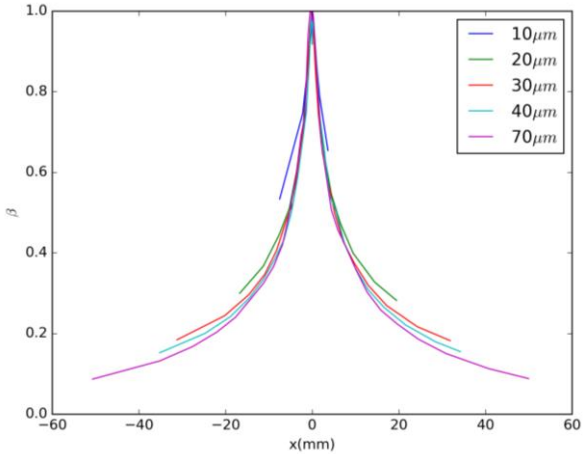
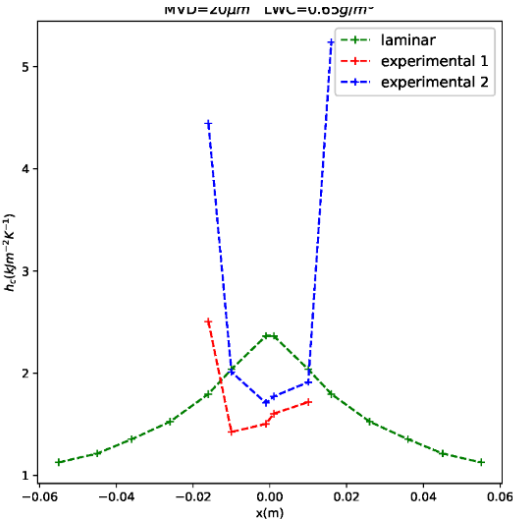


Heat Flux Distribution



$$F(f, T_{sur}, \dot{m}_{imp}) = q_{lat} + q_{evap} + q_{sens} + q_{kinetic} + q_{con} = 0$$

$$\dot{m}_{imp} = \beta V LWC$$





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Detection Principles



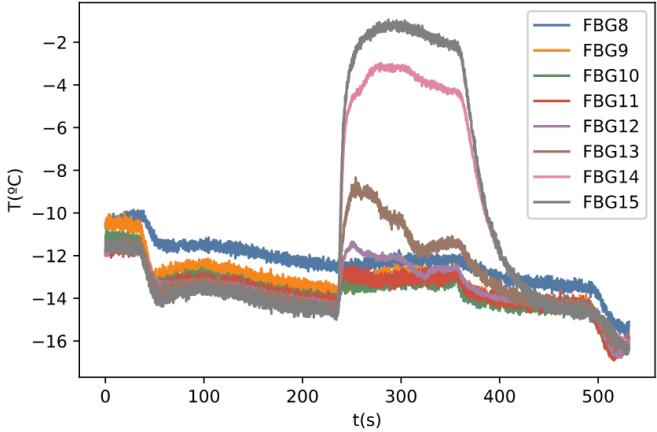
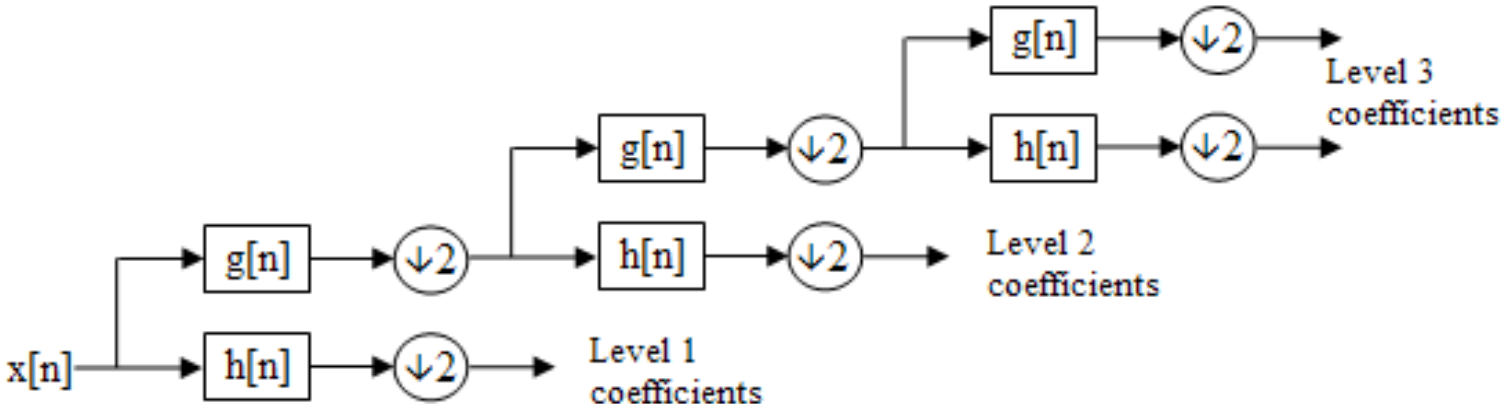
Detection Principles

Detection is based on abrupt temperature changes

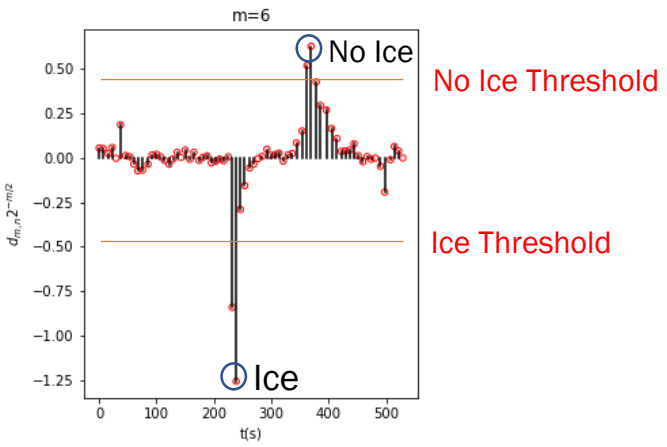
In order to define what is abrupt Discrete Wavelet Analysis (DWT) is used

DWT can classify the signal in function of its abruptness

Thresholds were optimized for maximize detection and minimize false positives



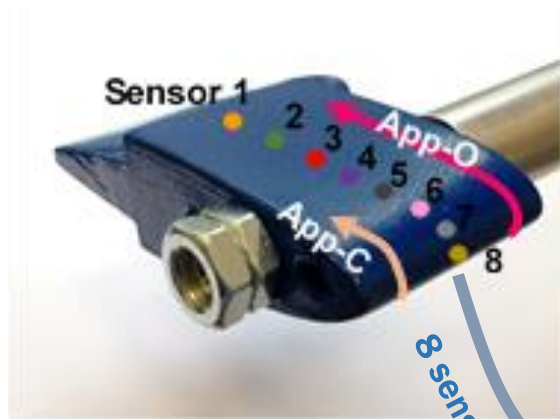
DWT



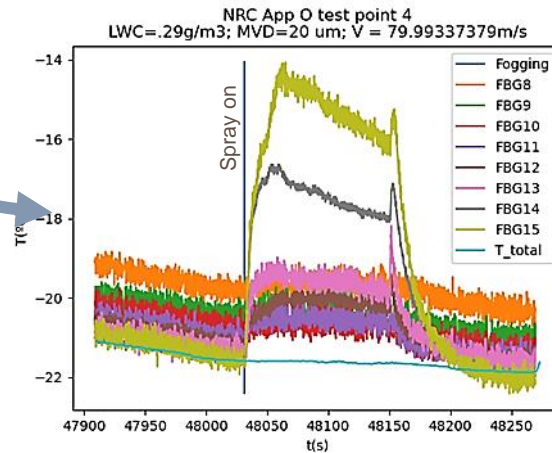
INTA: Fiber Optic Detector (FOD) - Accretion

Analysis principle: Wavelet analysis (WA) of the sensor responses

A wavelet is a mathematical function used to divide a given function or continuous-time signal into different scale components.



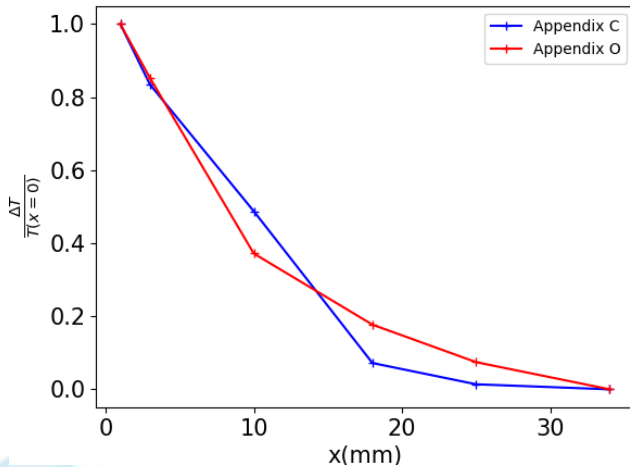
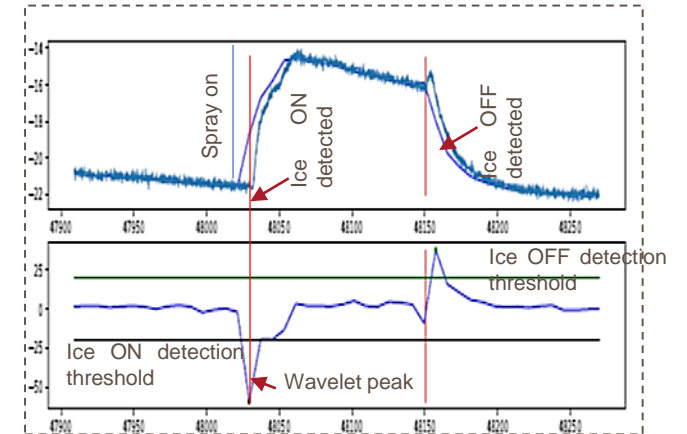
8 sensor signals



Filtering

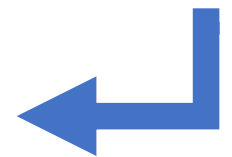


Wavelet analysis



Analysis of the Output Data Parameters:

- ACC/O-: Enter/Exit: WA
- ACC_RATE: Heat balance in the stagnation point
- LWC: impinging mass flow in the stagnation point
- App-C/ App-O discrimination:





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ICE ACCRETION RATE



Ice Accretion Rate indirect Calculation

Ice accretion rate could be calculated from the heat flux equation

Uncertainty in:

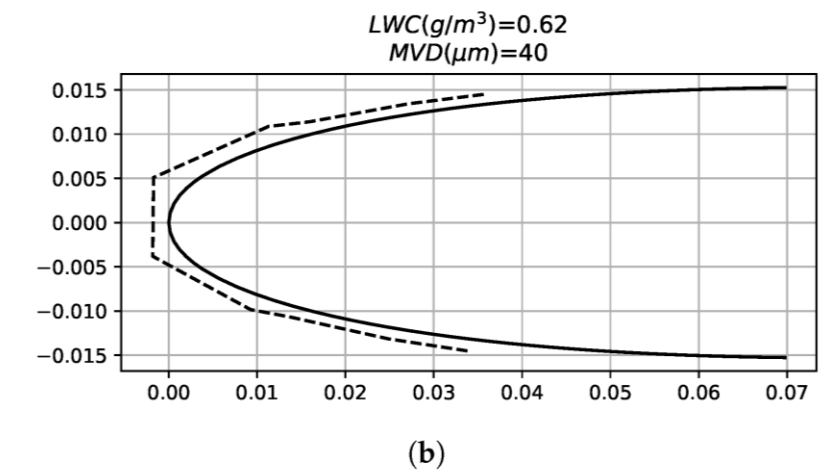
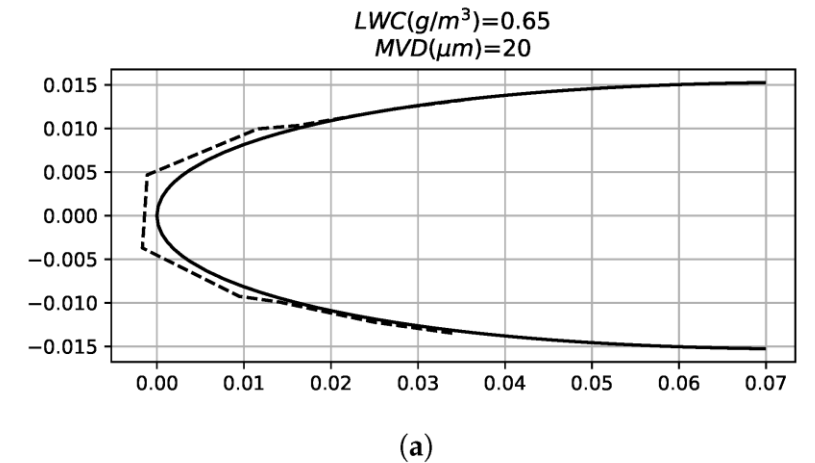
Ice density (changes depending on the conditions)

Convective heat transfer coefficient

Ice thickness already accreted (energy lost in conduction)

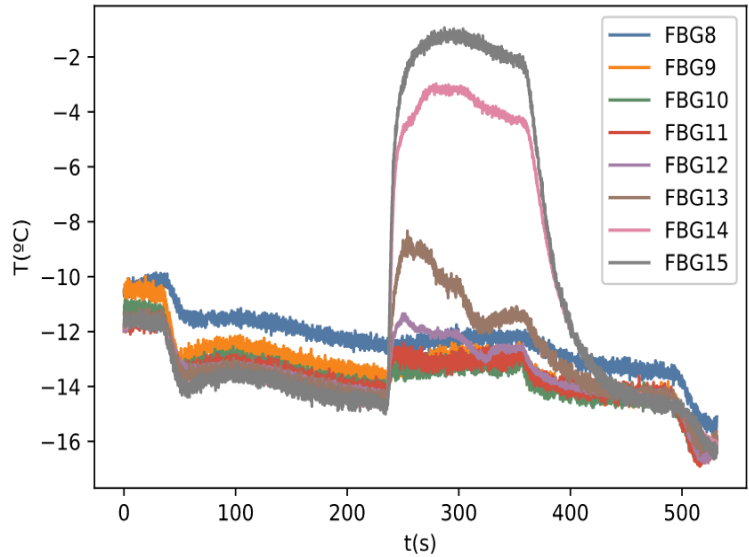
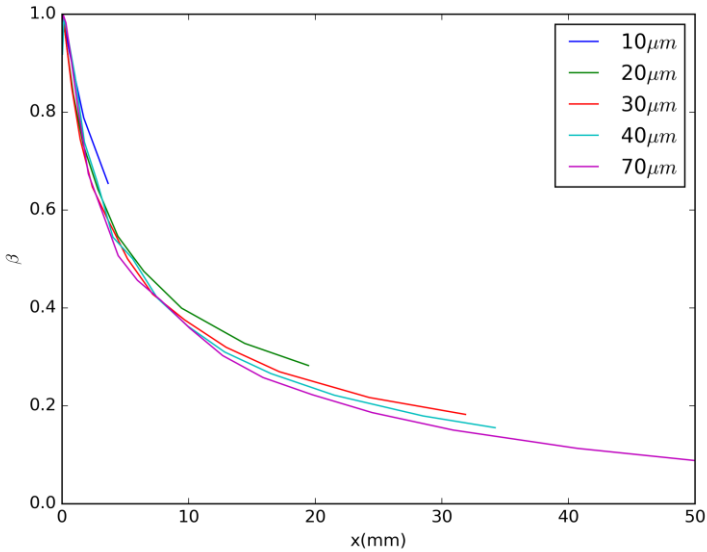
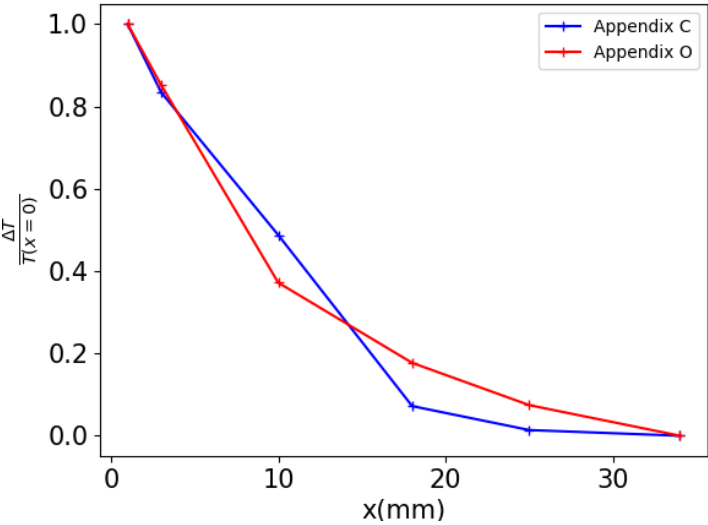
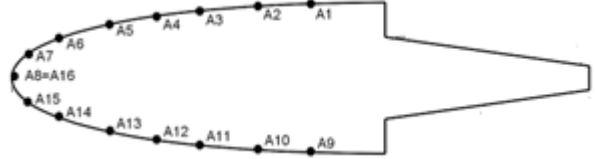
$$\frac{d\Delta}{dt} = \frac{h_0(T_{sur} - T_{rec})}{\rho_{ice} \left(c_{p,is}(T_{sur} - T_{mp}) + \frac{V_{\infty}^2}{2} + L_f - c_{p,w}(T_{mp} - T_{\infty}) \right)}$$

The ice accretion rate can be calculated all over the chord



EXAMPLE App C/O discrimination

- Appendix C: MVD = 22 μm
- Appendix O: MVD = 167 μm





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ICING WIND TUNNEL RESULTS

Icing Wind Tunnel Results

According to ED-103 standards

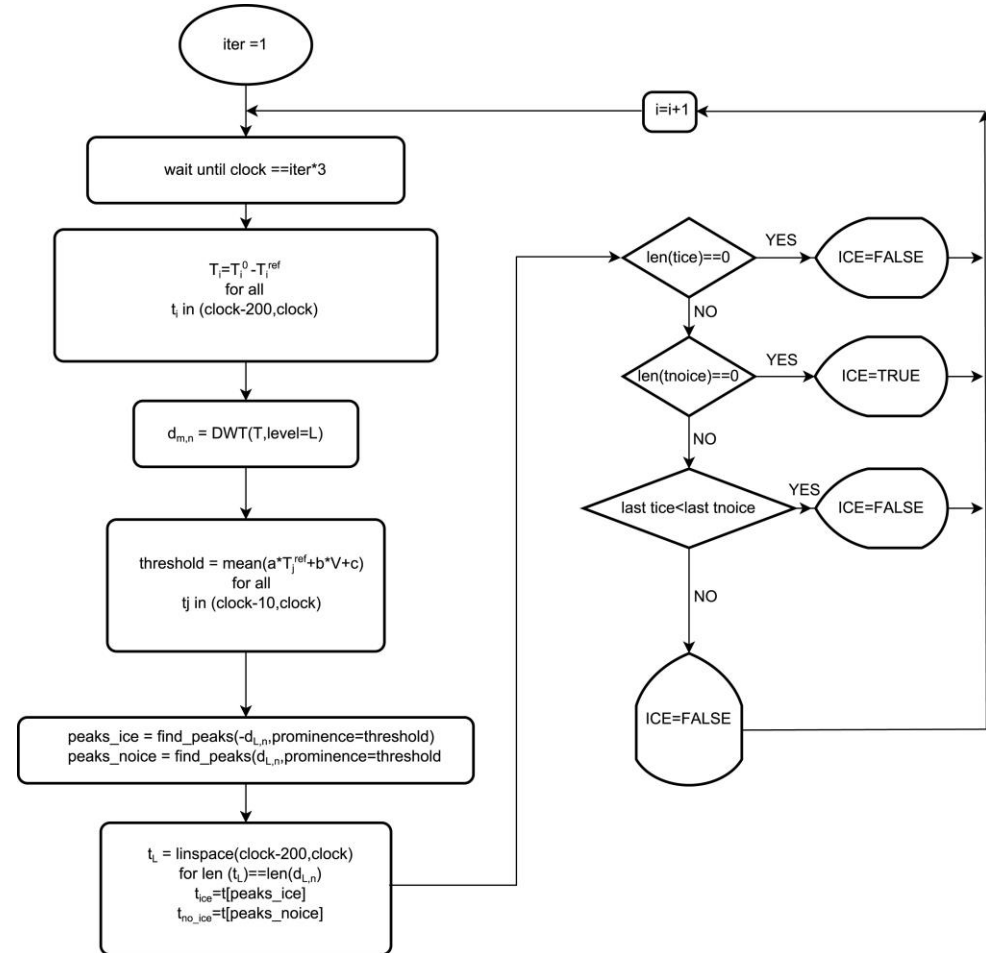
The tests were carried out in NRC

The data was post processed and a LWC and IAR assessment was done

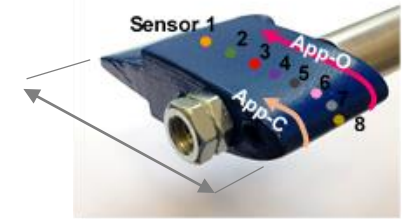
An Appendix C/O discrimination was done

Detection time was measured and compared with ED-103 standard

The sensor detected when the fogging started and ended



TEST MATRIX and RESULTS IWT



Case	Condition	Airspeed	Static Temperature	MVD	LWC	Case	Condition	Airspeed	Static Temperature	MVD	LWC
		[m/s]	[°C]	[µm]	[g/m³]			[m/s]	[°C]	[µm]	[g/m³]
1	LW-C CM	40,1	-20	15	0,3	19	LW-C IM	84,9	-3,5	35	1
2	LW-C CM	40,1	-10	20	0,42	20	unimodal	76,1	-17,7	163,5	0,82
3	LW-C CM	84,9	-10	23	0,34	21	unimodal	40,1	-17,7	122	0,46
4	LW-C CM	40,1	0	23	0,54	22	LW-FZDZ	79,7	-20	106	0,4
5	LW-C CM	84,9	-20	30	0,11	23	LW-FZDZ	79,7	-25	20	0,29
6	LW-C CM	84,9	-10	40	0,1	24	LW-FZDZ	84,9	-15	20	0,35
7	LW-C CM	84,9	-10	35	0,15	25	LW-FZDZ	84,9	-10	20	0,38
8	LW-C CM	84,9	-30	35	0,05	26	LW-FZDZ	84,9	-3,5	20	0,42
9	LW-C CM	84,9	-3,5	30	0,35	27	LW-FZDZ	84,9	-25	20	0,15
10	LW-C IM	40,1	-20	22	1,5	28	LW-FZDZ	84,9	-15	20	0,18
11	LW-C IM	40,1	-10	28	1,2	29	LW-FZDZ	84,9	-10	20	0,2
12	LW-C IM	84,9	-20	23	1,3	30	LW-FZDZ	84,9	-3,5	20	0,21
13	LW-C IM	40,1	-20	42	0,3	31	LW-FZDZ	84,9	-25	110	0,18
14	LW-C IM	84,9	-20	20	1,75	32	LW-FZDZ	84,9	-15	110	0,22
15	LW-C IM	84,9	-10	20	2,25	33	LW-FZDZ	84,9	-10	110	0,23
16	LW-C IM	84,9	-10	20	0,5	34	LW-FZDZ	84,9	-3,5	110	0,26
17	LW-C IM	84,9	-20	31	0,75	35	unimodal	84,9	-10	180	0,25
18	LW-C IM	84,9	0	20	2,5	36	unimodal	84,9	-10	220	0,25

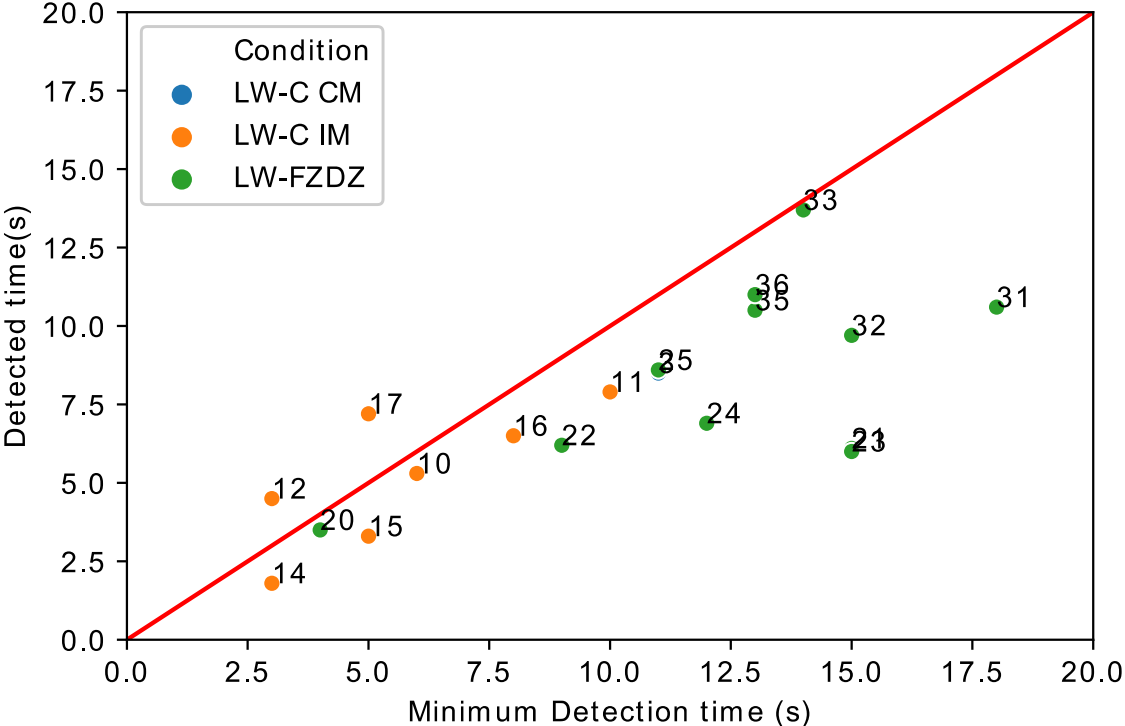
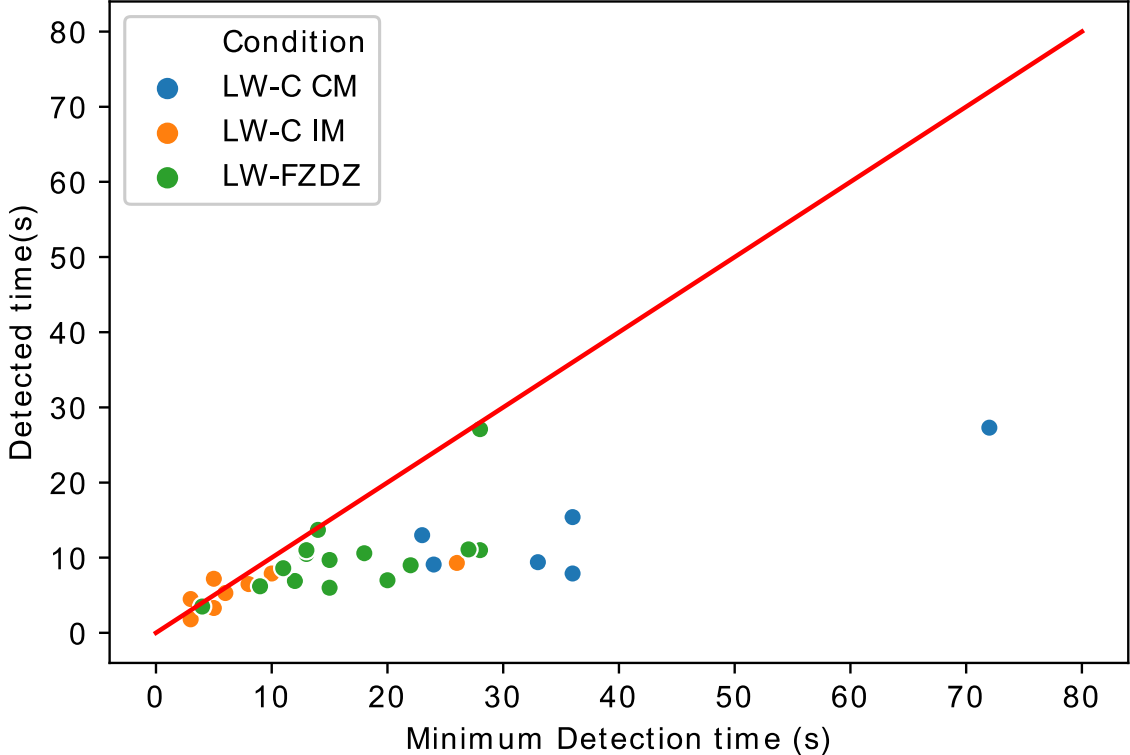
Test	Test Points Detected [%]	Test Points detected within Response Time [%]	Test Points detected within 1.5X Response Time [%]	LWC Avg Meas Error [%]	ACC_RATE Avg Meas Error [%]
Appendix C Test Points	90	87	90	75* (41)	66
Appendix C Repeat Points	100	100	100	20	33
Appendix O Test Points	82	93	93	36	48
Appendix O Repeat Points	100	100	100	25	33

Detected

Not Detected



Detection Time



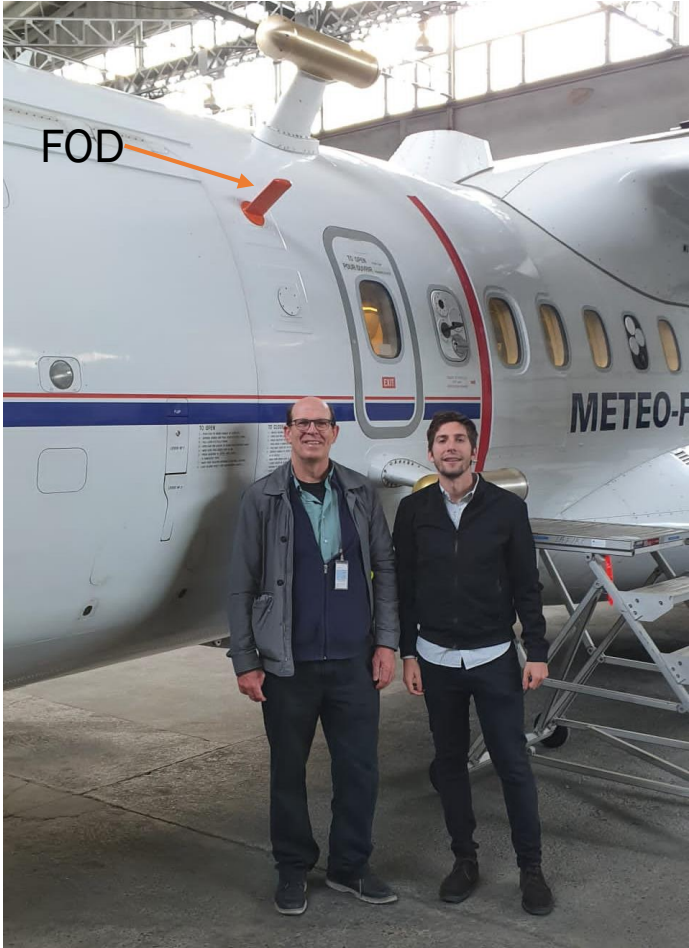
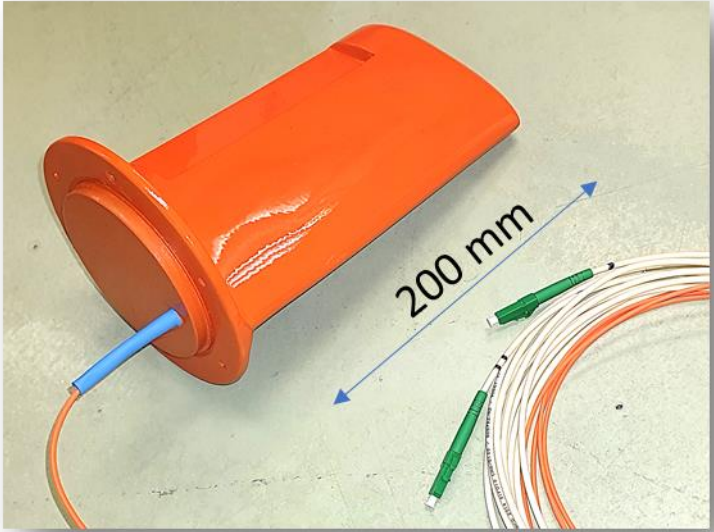
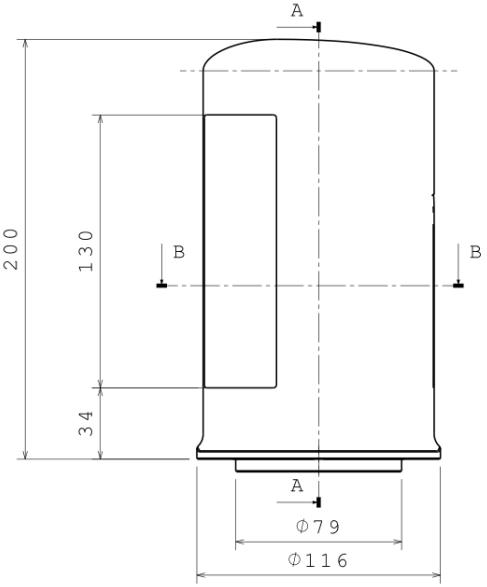
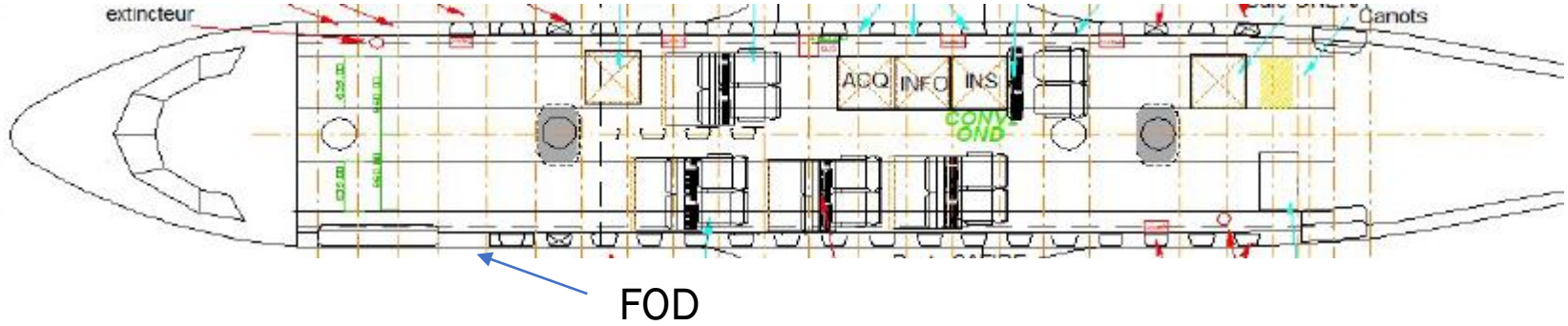


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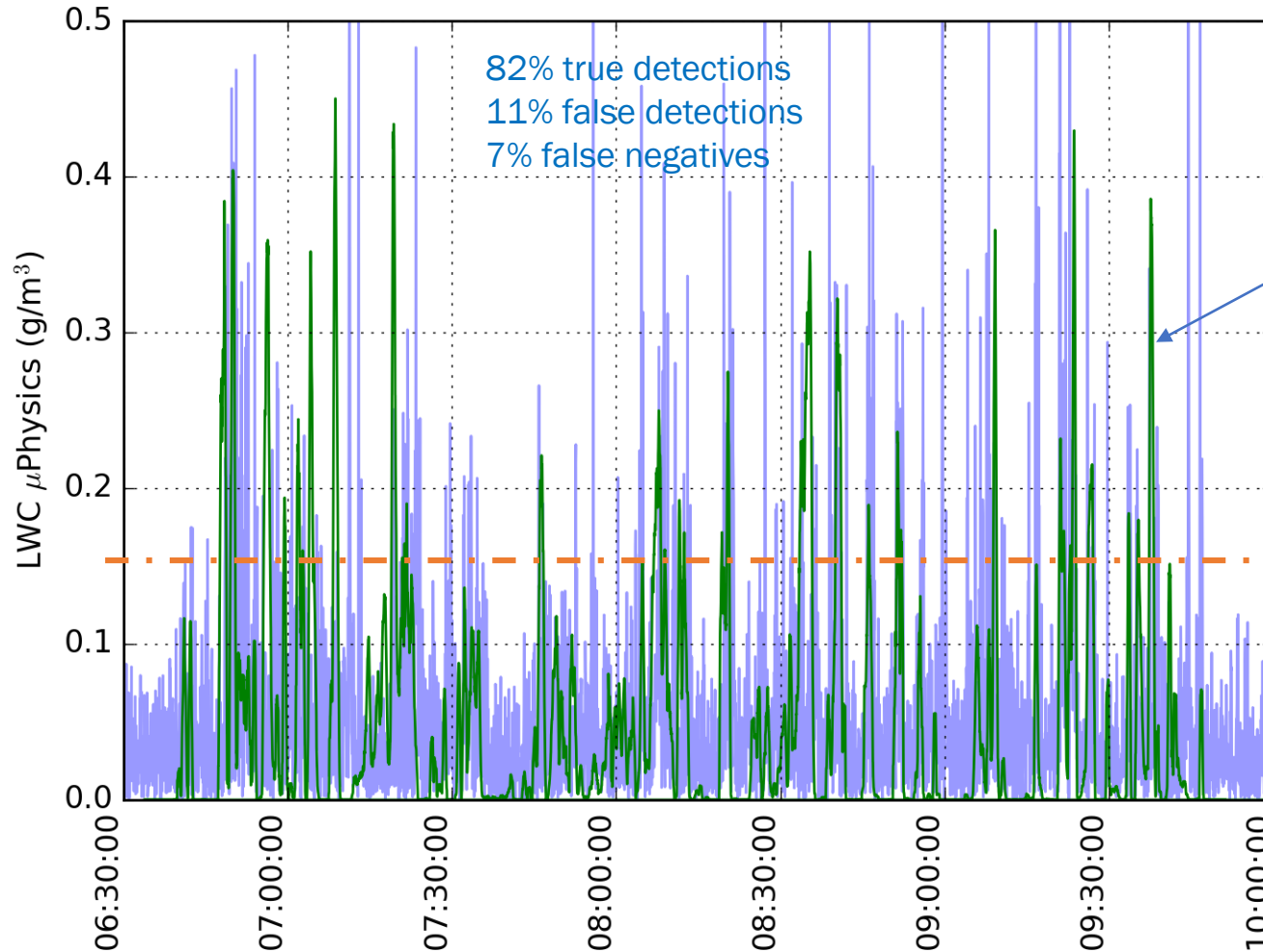
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FLIGHT TESTS RESULTS

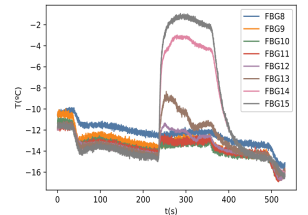
Flight Tests FOD-INTA



FOD-INTA FT- Results



Threshold FOD Wavelet detection



All flights detected [%]	LWC all 78	LWC $\geq 0,1$ 93
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Green: NEVZOROV

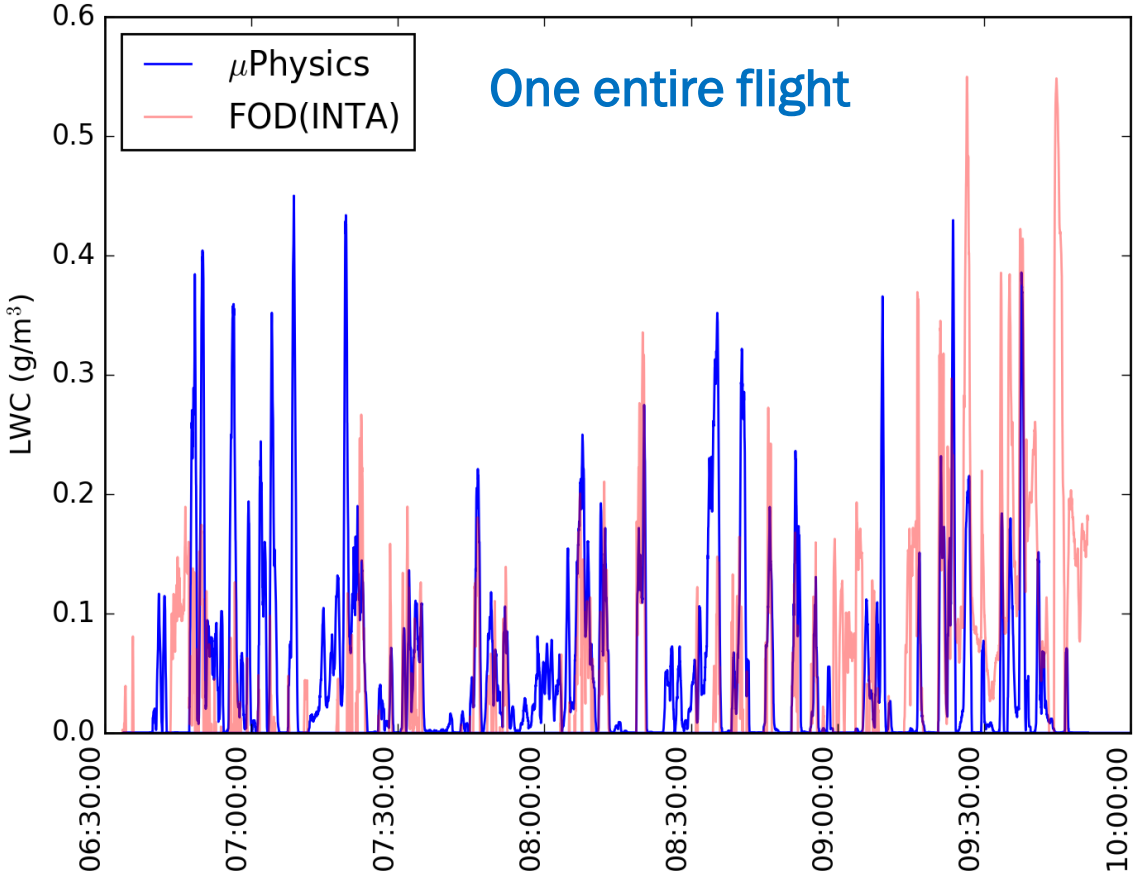
Blue: FOD wavelet



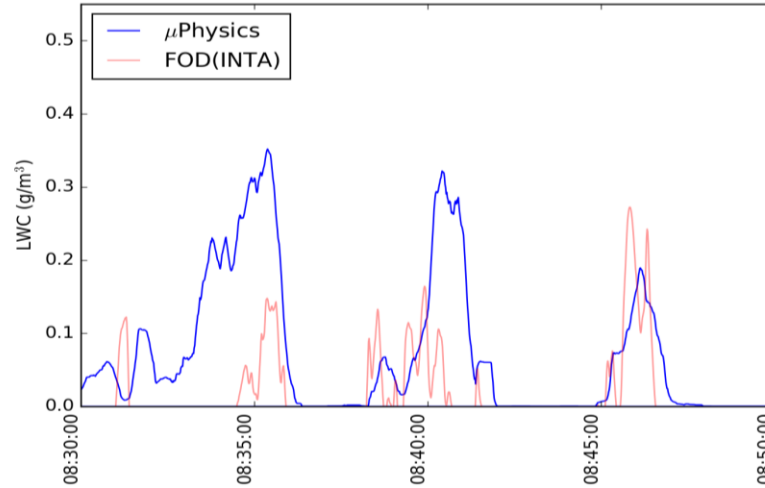
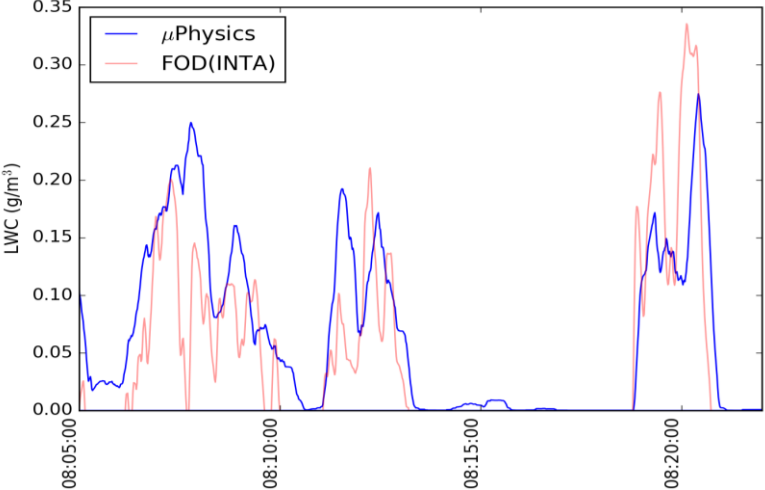
FOD-INTA FT- Results

- Comparison from LWC measured by FOD and NEVZOROV

27.04.2023

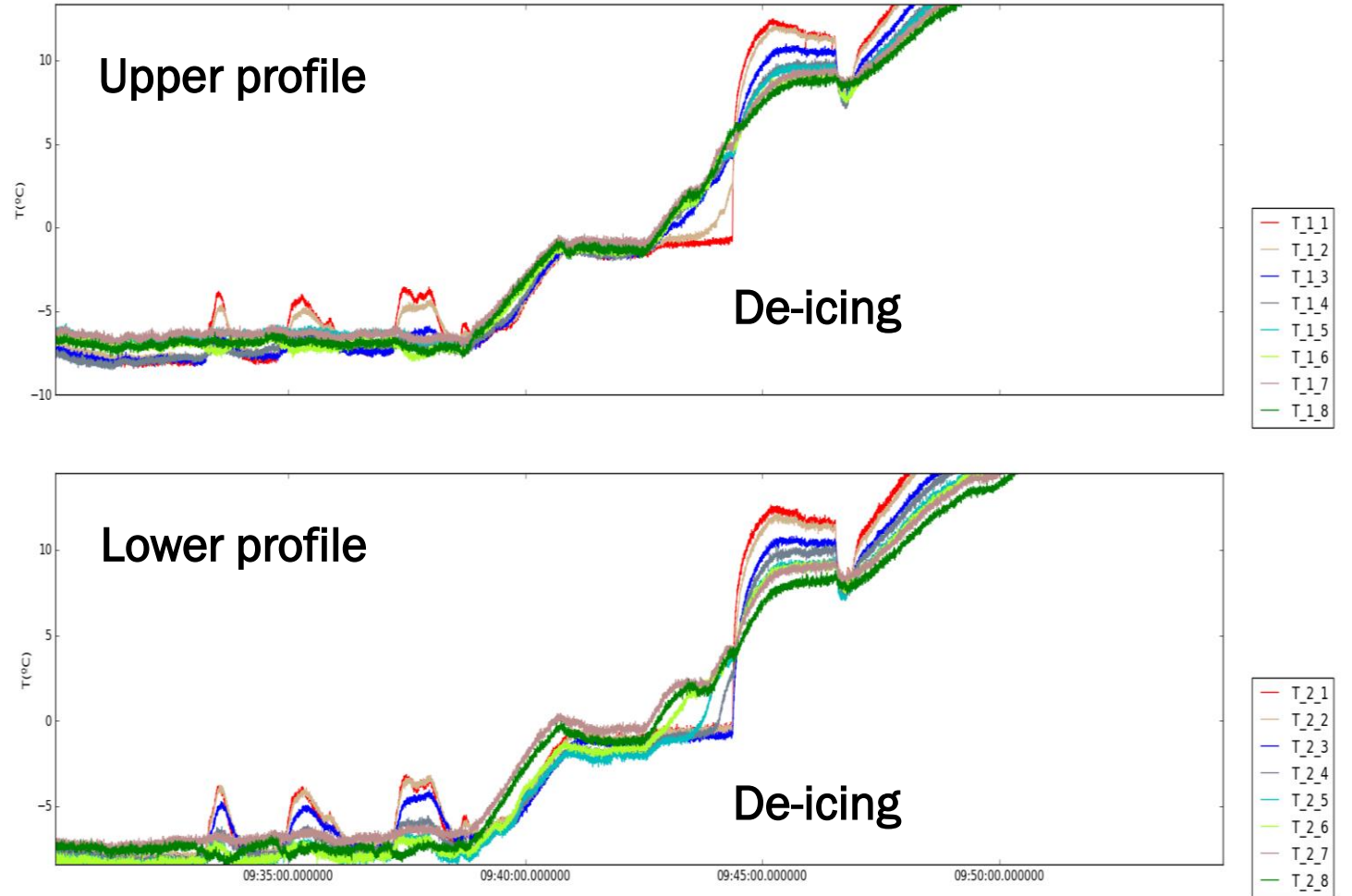


Details



FOD-INTA FT- Results

- Improvement of App O detection capability during de-icing
 - Ice accreted on sensor shows quite clear the ice layer accreted on the profile
 - An automated de-icing needs to be integrated to take advantage of this capability



CONCLUSIONS

Fiber Optic Detector, FOD is a combined atmospheric and accretion sensor

FOD, based on latent heat detection, has demonstrated good performance in IWT and FT

IWT

LWC error 25 to 75%

ACC-rate error 33 to 66%

Test points detected within response time: 87%

Failed in 2/36 conditions

App O test points detected: 82%

FT

Good agreement with NEVZOROV

Clear LWC value is difficult to give due to the typical spiky cloud LWC



Gaps and future needs

💧 FOD will be improved with automatic de-icing

- Possibility of increasing the sensibility after ice is formed
- Improved App O detection with improved probe geometry

💧 Saving cost with the interrogator

- Other cheaper interrogators are being tested
- Two possibilities are being thought:
 - Very small interrogator manufactured by Redondo Optics (for the ice point sensors)
 - Other very small device made by Fisens (FiSpec FBG X100)

💧 Ice accretion rate estimation

- The ice accretion is calculated through the equilibrium temperature.
- Change the configurations so there is not thermal inertia

💧 Possibility of embedding the optic fiber in a structure without an icing probe



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